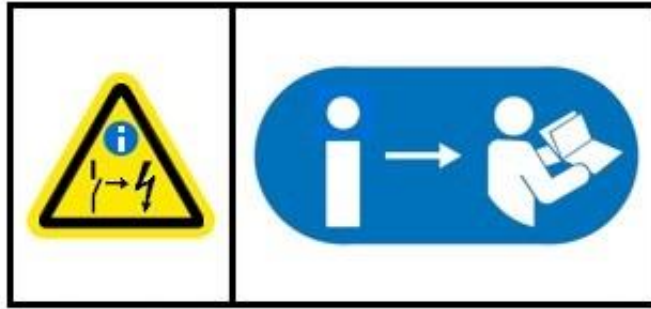





## **Electric switchboard AE-BU15MW**

### **Contents**

1. Technical Report ..... sheet TR 1-4
2. Electrical Diagram .... sheet 1-17



| <b>DANGER</b>   |  |
|---|--|
|  | <p><b>RISK OF ELECTRIC SHOCK!</b></p> <p>Certain machine electrical components <u>still remain</u> live when the main switch is turned to 'OFF' off.</p> <p>These are:</p> <ul style="list-style-type: none"> <li>• Incoming electrical supply terminal block components, up to the main switch</li> <li>• Heating function components</li> <li>• Externally supplied interface signals</li> </ul> <p>The corresponding circuits use orange-coloured wires. For detailed information refer to the electrical schematics.</p> <p>Before working on these components, you must make sure the associated voltage supplies are switched off (for example, lockout / tagout (LOTO) procedure of the corresponding supply by the customer.</p> |

## SAFETY REGULATIONS



**During controller operation certain items are under dangerous voltage! Non-observance of safety instructions can result in death, serious injuries or material damage. Only specialist personnel may carry out transport, installation and commissioning work. The applicable valid standards as well as the national and / or company-specific accident prevention regulations are to be observed.**

The following safety instructions are to be observed:

The installation, commissioning, troubleshooting as well as repair of the controller may only be carried out by qualified personnel that is familiar with the corresponding operating instructions. Device connection and installation has to follow all the valid standards, state and local regulations. Proper grounding and conductor dimensioning as well as proper short-circuit proofing have to be ensured. These measures serve to ensure the safety of the plant and of the operating personnel.

Before carrying out safety checks, maintenance work and repair measures ensure that all the power supplies are switched off, are secured against being switched on unintentionally and are marked correspondingly.

Only test devices that are in technically perfect condition and are suitable for the respective measurement may be used to carry out measurements!

The instructions specified in the respective operating instructions are to be followed strictly! It is mandatory that hazard, warning and safety instructions are followed!

All doors and covers are to be kept closed during the controller operation. If cooling devices are installed in the controller, ensure that these systems operate trouble-free. These include the regular cleaning of the filters, in as far as they exist.

## Technical Report

### Electric switchboard AE-BU15MW

#### 1. General

AE-BU15MW is an indoor, metal sheet cabinet designed for control and powering of the blower unit and complies with EN 60204-1 and EN 61439-1. The cabinet is totally enclosed and has following dimensions: 1400x600x400mm (HxWxL)

The switchboard consists of electric components, which ensure starting, running and safe operation of 15 kW / 380-415 V +/-10% 50/60 Hz blower package. The switchboard is secured against short circuit by main switch/circuit breaker – 3F1. Start and blower speed control is controlled by frequency converter (FC) -4G2. Its protection circuits protect the blower motor from over-current. Blower cabinet fan motors -3M4 and -3M6 are powered by 230 VAC, 50/60 Hz isolation transformer -3T5. Its primary winding is protected by circuit breaker -3Q3. Blower fan -3M4 is protected by circuit breaker -3Q5, switchboard fan –3M6 is protected by circuit breaker -3Q6 and started by auxiliary relay -6K1. Power supply -3U6 powers AECon controller -3A8 with 24 VDC. Its primary wiring is protected by circuit breaker -3Q4, control circuits are protected by circuit breaker -3Q7. AECon controller -3A8, EMERGENCY STOP button -5S7 and control handle of the main switch/circuit breaker are located on the switchboard door.

The electric switchboard shall be connected to the main power supply by WL01 cable in size 4x6mm<sup>2</sup>. The blower motor is connected by shielded cable WL02 YSLCY 4x6 mm<sup>2</sup>. Fan motor –3M4 is connected by WL03 YSLY-JZ 3x1 cable. Pressure sensor –5B1 is connected by WS02 PUR 4x0,34 cable. Remote control 0-10V should be connected WS04 LIYCY 2x0,5 cable. Air temperature sensor –5B3 is connected by WS05 SIHF 2x0,34 cable. Motor thermistor -5B5 is connected by WS06 YSLY-OZ 2x0,75 cable. Cables from and into the switchboard shall be installed from the bottom of the switchboard.

**ATTENTION! When working on the device, it is necessary to switch it off from the power supply by setting off the main circuit breaker. There is a voltage on input terminals even when the main switch is switched off.**

#### 2. Function description

After switching on the main switch/circuit breaker –3F1 of the control handle, blower is ready to start. Please see the Danfoss frequency converter manual (Annex to the Technical report) to set the drive parameters. Press push START [I] button on the control unit AECon –3A8. The machine will start. Please note, that the Auto and Remote switch is not operational when the machine is running.

It is possible to read current value of the blower charge/discharge pressure on the display AECon –3A8. Please check the AECon manual to read the process values and/or set the control unit parameters.

It is possible to control the blower by remote command through NO contact via terminal connectors –X5:3, -X5:6. The blower speed can be controlled by remote control 0-10V via terminal connectors -X5:21, -X5:22. The current condition of blower is reported via zero-potential contacts -X5:1, -X5:2 - connected (NO) ..... operation, –X5:7, -X5:8 connected (NC) ..... blower in Alarm.

Danfoss drive is monitoring the system pressure, temperature and motor current, as well as other measured values and will stop the machine operation when the error occurs. The errors and warnings are shown on the AECon display. It is possible to put blower into operation after the defect has been eliminated.

### 3. Basic technical parameters

|  |   |
|--|---|
| Rated voltage .....                        | 3L+PE AC 380-415V +/-10% 50/60Hz        |
| FLA.....                                   | 30A                                     |
| Short circuit resistance.....              | 25kA                                    |
| El. protection .....                       | IP54, after opening the cover IP20      |
| Protection from dangerous touch.....       | automatic disconnection from the source |
| Switchboard dimensions.....                | 1400x600x400mm                          |
| Weight – switchboard + control panel ..... | 75kg                                    |
| Design according to.....                   | EN 60204-1 and EN 61439-1               |
| Drawing documentation .....                | AR100152                                |
| Ambient temperature .....                  | 0 to 45°C                               |
| Humidity range .....                       | 50% at 40°C to 90% at 20°C              |
| Altitude up to .....                       | 1000m                                   |

### 4. Technical specification

Metal sheet cabinet Rittal AX1091.000, dimensions 1000x600x400mm

Switchboard base with dimensions 600x600x400

| Item | Marking | description, type, function, manufacturer   | QTY, length (m) |
|------|---------|---|-----------------|
| 1.   | -3A8    | AECon controller HMI, ARDAT Systems, language versions EN / DE                                      | 1 pc            |
| 2.   | -3F1    | Main switch/circuit breaker, MC132131, 32A, 440V, Schrack   | 1 pc            |
| 3.   | -3Q3    | Circuit breaker C2A, P1MB2PC02, protects transformer -3T5 from short circuit, Lovato                | 1 pc            |
| 4.   | -3Q4    | Circuit breaker C1A, P1MB2PC01, protects power supply -3U6 from short circuit, Lovato               | 1 pc            |
| 5.   | -3Q5    | Circuit breaker C2A, P1MB1PC02, blower fan protection -3M4 from short circuit, Lovato               | 1 pc            |
| 6.   | -3Q6    | Circuit breaker C2A, P1MB1PC02, switchboard fan protection -3M6, Lovato                             | 1 pc            |
| 7.   | -3Q7    | Circuit breaker C2A, P1MB1PC02, protects control circuits 24VDC, Lovato                             | 1 pc            |
| 8.   | -3T5    | Transformer, LP824040, 400VA, 400/230V, fan supply voltage, Schrack                                 | 1 pc            |
| 9.   | -3U6    | Power source, WDR-60-24, 60W, 180-550VAC/24VDC, control voltage, Mean Well                          | 1 pc            |
| 10.  | -3M6    | Fan, SK3239.100, 18,5W, 0,12A, 230V, 50Hz, switchboard cooling, Rittal                              | 1 pc            |
| 11.  | -4G2    | Frequency converter with control panel, FC280P15K, 15kW, 380-480V, Danfoss                          | 1 pc            |
| 12.  | -5B1    | Pressure sensor, HUBA 528, 7-33VDC, measurement of inlet air pressure, Huba, outside of switchboard | 1 pc            |

|             |   |      |
|-------------|---|------|
| 13. -5B3    | Temperature sensor, TSB 060, NC 140°C, measurement of outlet air temp, Sensit, outside of switchboard | 1 pc |
| 14. -5S7    | Controller head PPFN1R4N, NC unit PL004001, EMERGENCY STOP, Giovenzana                                | 1 pc |
| 15. -6K1    | Relay, RS500024, 24VDC, 6A + socket, auxiliary relay for control circuits, Schrack                    | 1 pc |
| 14. -6K2    | Relay, RXT21LC4, 24VDC, 5A + socket, auxiliary relay for control circuits, Schrack                    | 1 pc |
| 15. -X1     | Terminal box, 3x WT10 + 1x WT10 PE, switchboard power supply in, Wieland                              | 1 pc |
| 16. -X2     | Terminal box, 1x WT2,5 + 1x WT2,5 N + 1x WT2,5 PE, output for blower fan supply, Wieland              | 1 pc |
| 17. -X3     | Terminal EMC, 1x SFZ + 2x SFL, fixing the cable shield, Icotek  | 1 pc |
| 18. -X4,-X5 | Terminal box, WT 2,5 ... 4+10 pcs, external signals, Wieland  | 1 pc |

### Cable leading

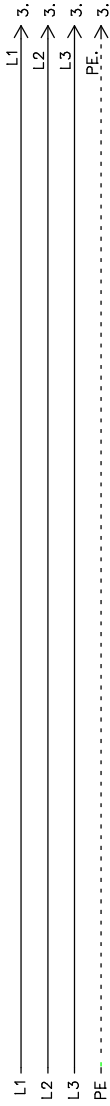
|         |   |              |
|---------|---|--------------|
| 1. WL01 | CYKY 4x6, supply mains of the blower  | not included |
| 2. WL02 | YSLCY 4x6, current supply of mains engine -4M2, Tekaben                             | 5 m          |
| 3. WL03 | YSLY-JZ 3x1, current supply of fan engine -3M4, Tekaben                             | 5 m          |
| 4. WS02 | PUR 4x0,34, connection pressure sensor -5B1 witch frequency converter -4G2, IFM     | 5 m          |
| 5. WS04 | LIYCY 2x0,5, remote control 0-10V   | not included |
| 6. WS05 | SIHF 2x0,34, connection temperature sensor -5B3 witch freq. converter -4G2, Tekaben | 5 m          |
| 7. WS06 | YSLY-OZ 2x0,75, connection thermistor -5B5 with frequency converter -4G2, Tekaben   | 5 m          |
| 8. WS07 | YSLY-OZ 2x1, external control Start / Stop  | not included |
| 9. WS08 | YSLY-OZ 4x1, external signals connected   | not included |





Umgebungstemperatur / Ambient temperature / Température ambiante: 0° to 45°C  
 Feuchtebereich / Humidity range / Humidité relative: 50% at 40°C to 90% at 20°C  
 Höhe / Altitude / Altitude: up to 1000M

Customer power supply  
 3L+PE 380-415V +/-10% 50/60Hz  
 Compatible with networks TN, TT, IT\*



\*IT: The frequency inverter settings must be adjusted for the IT network.  
 Please, contact the manufacturer for more details

| Power        | Busch Article N°  | Frequency inverter typ    | Control box size (mm) | FLA (A)   | Protection with fuse | Wire gauge input min.  | Control box N°   | Main switch type      |
|--------------|-------------------|---------------------------|-----------------------|-----------|----------------------|------------------------|------------------|-----------------------|
| 5,5 kW       |                   | 134U2985-FC280P9K5        | 600x380x350           |           | C20                  | 2,5mm <sup>2</sup>     | AE-BU5MW         | MC120131 (20A)        |
| 7,5 kW       |                   | 134U2986-FC280P7K5        | 600x380x350           |           | C20                  | 2,5mm <sup>2</sup>     | AE-BU7MW         | MC120131 (20A)        |
| 11 kW        |                   | 134U2987-FC280P11K        | 1400x600x400          |           | C25                  | 4mm <sup>2</sup>       | AE-BU11MW        | MC125131 (25A)        |
| <b>15 kW</b> | <b>2000095584</b> | <b>134U2988-FC280P15K</b> | <b>1400x600x400</b>   | <b>30</b> | <b>C32</b>           | <b>6mm<sup>2</sup></b> | <b>AE-BU15MW</b> | <b>MC132131 (32A)</b> |
| 18,5 kW      |                   | 134U2989-FC280P18K        | 1400x600x400          |           | C40                  | 10mm <sup>2</sup>      | AE-BU18MW        | MC140131 (40A)        |
| 22 kW        |                   | 134U2990-FC280P22K        | 1600x600x400          |           | C50                  | 10mm <sup>2</sup>      | AE-BU22MW        | MC150131 (50A)        |
| 30 kW        |                   | 131F0433-FC302P22K        | 1600x600x400          |           | C63                  | 16mm <sup>2</sup>      | AE-BU30FW        | MC163131 (63A)        |
| 37 kW        |                   | 131F0435-FC302P30K        | 1600x600x400          |           | C80                  | 25mm <sup>2</sup>      | AE-BU37FW        | MC180131 (80A)        |
| 45 kW        |                   | 131F0436-FC302P37K        | 1800x800x400          |           | C100                 | 25mm <sup>2</sup>      | AE-BU45FW        | MC110131 (100A)       |
| 55 kW        |                   | 131F0439-FC302P45K        | 1800x800x400          |           | C125                 | 35mm <sup>2</sup>      | AE-BU55FW        | MC112131 (125A)       |
| 75 kW        |                   | 131F0440-FC302P55K        | 1800x800x400          |           | C160                 | 50mm <sup>2</sup>      | AE-BU75FW        | MC116131 (160A)       |
| 90 kW        |                   | 131F0446-FC302P75K        | 1800x800x400          |           | C200                 | 70mm <sup>2</sup>      | AE-BU90FW        | MC220131 (200A)       |

DESIGNED BY:



ML

CHECKED:

DK

DATE OF CREATION:

10.5.2024

A 10.5.2024 Initial version

B 11.9.2024 6K2 description, b/w ver.

Schaltplan  
 Electrical schematics  
 Schéma électriques

DOCUMENT No:

AR100152

ML

ML

INDEX DATE

MODIFICATION DES.

SHEET

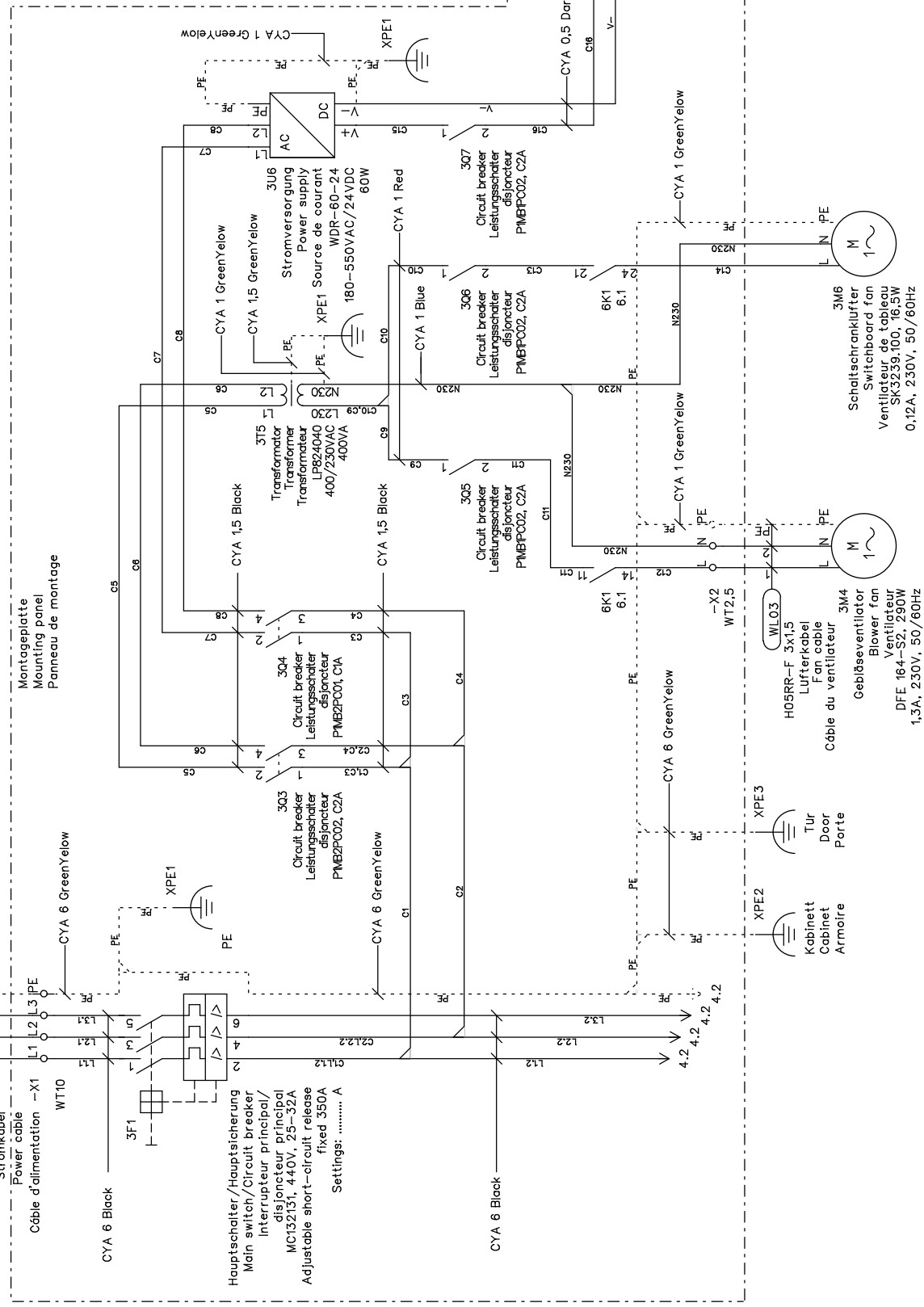
2

◀ 1 3 ▶

Software SEE V8RT



3A8 HMI AFCON



Montageplatte  
Mounting panel  
Panneau de montage

Hauptschalter/Hauptsicherung  
Interrupteur principal/  
disjoncteur principal  
MC132131, 440V, 25-32A  
Adjustable short-circuit release  
fixed 350A  
Settings: ..... A

CYA 6 Black

CYA 6 GreenYellow

CYA 1.5 Black

CYA 1.5 GreenYellow

Stromversorgung  
Power supply  
WDR-60-24  
180-550VAC/24VDC  
60W

CYA 1 GreenYellow

CYA 1 GreenYellow



DESIGNED BY:  
ML  
CHECKED:  
DK  
DATE OF CREATION:  
10.5.2024

|   |           |                           |      |
|---|-----------|---------------------------|------|
| A | 10.5.2024 | Initial version           | ML   |
| B | 11.9.2024 | 6K2 description, b/w ver. | ML   |
|   |           |                           |      |
|   |           |                           |      |
|   | INDEX     | DATE                      | DES. |

H05RR-F 3x1,5  
Lüfterkabel  
Fan cable  
Câble du ventilateur  
3M4  
Gebläseventilator  
Blower fan  
Ventilateur  
DFE 164-S2, 290W  
1,5A, 230V, 50/60Hz

Schalttafel  
Switchboard fan  
Ventilateur de tableau  
SK3239-100, 16,5W  
0,12A, 230V, 50/60Hz

Schaltplan  
Electrical schematics  
Schéma électriques  
DOCUMENT No:  
AR100152

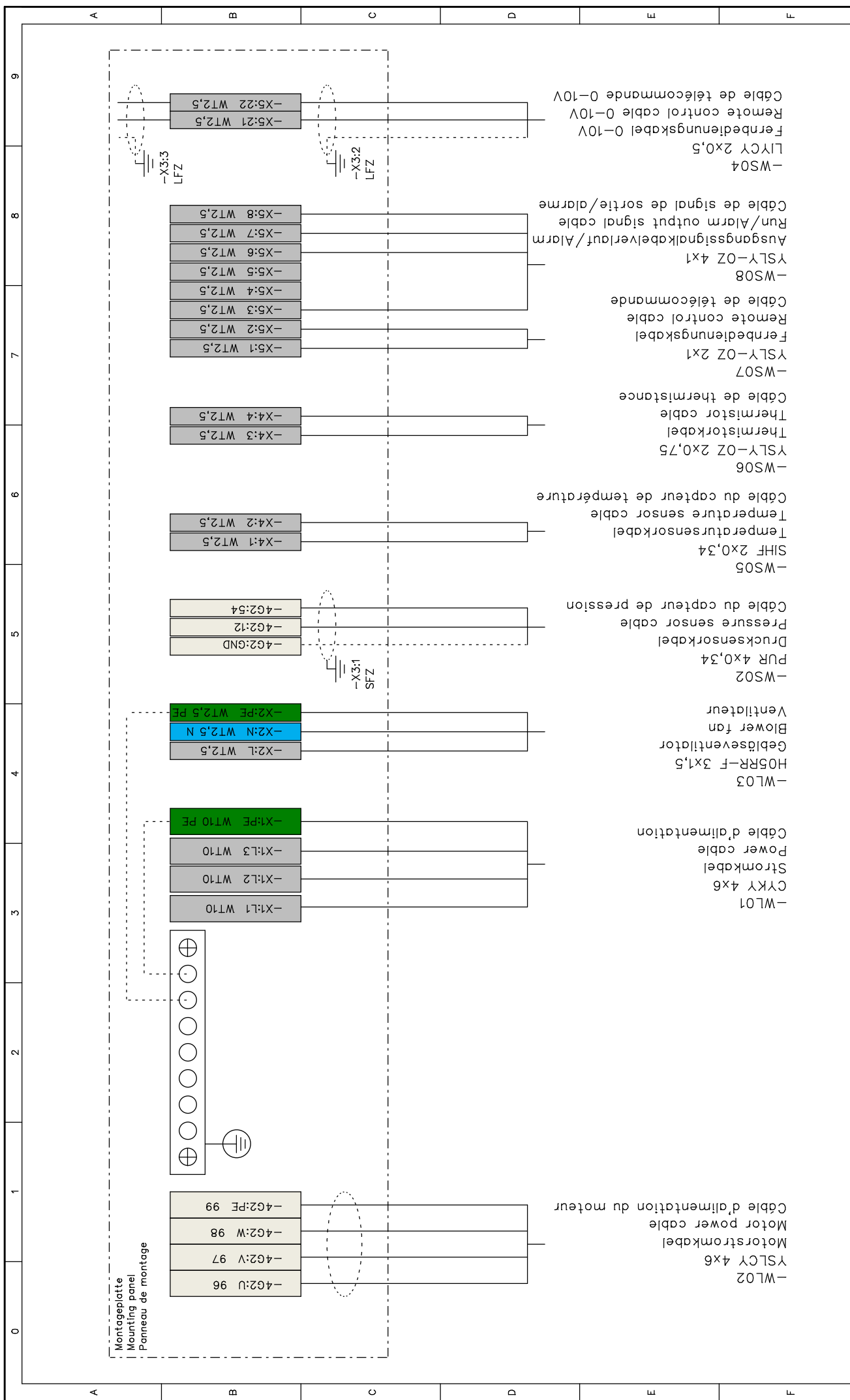
TYR Blower  
Hauptstromkreise  
Main circuits  
Circuits principaux











|  |  |              |    |                       |   |                    |           |                   |                           |              |    |          |  |
|--|--|--------------|----|-----------------------|---|--------------------|-----------|-------------------|---------------------------|--------------|----|----------|--|
|  |  | DESIGNED BY: |    | 10.5.2024             |   | INDEX              |           | DATE              |                           | MODIFICATION |    | DES.     |  |
|  |  | ML           | DK | A                     | B | 10.5.2024          | 11.9.2024 | Initial version   | 6K2 description, b/w ver. | ML           | ML | AR100152 |  |
| <b>TYR Blower</b><br>Anschlussklemmen<br>Connection terminals<br>Bornes de connexion |  | Schaltplan   |    | Electrical schematics |   | Schéma électriques |           | DOCUMENT No:      |                           | AR100152     |    |          |  |
|  |  | SHEET 7      |    | 6                     |   | 8                  |           | Software SEE V8RT |                           |              |    |          |  |



















# Drahtliste / Wire list / Liste des fils

| No   | From    | To      | Type                        | Colour       | Square |
|------|---------|---------|-----------------------------|--------------|--------|
| L1.1 | -X1:L1  | 3F1:1   | H07 V-K 1x6. Black          | Black        | 6      |
| L2.1 | -X1:L2  | 3F1:3   | H07 V-K 1x6. Black          | Black        | 6      |
| L3.1 | -X1:L3  | 3F1:5   | H07 V-K 1x6. Black          | Black        | 6      |
| L1.2 | 3F1:2   | 4G2:91  | H07 V-K 1x6. Black          | Black        | 6      |
| L2.2 | 3F1:4   | 4G2:92  | H07 V-K 1x6. Black          | Black        | 6      |
| L3.2 | 3F1:6   | 4G2:93  | H07 V-K 1x6. Black          | Black        | 6      |
| PE   | -X1:PE  | XPE1:PE | H07 V-K 1x6. Green yellow   | Green yellow | 6      |
| PE   | XPE1:PE | XPE2:PE | H07 V-K 1x6. Green yellow   | Green yellow | 6      |
| PE   | XPE1:PE | XPE3:PE | H07 V-K 1x6. Green yellow   | Green yellow | 6      |
| PE   | XPE1:PE | 4G2:95  | H07 V-K 1x6. Green yellow   | Green yellow | 6      |
| PE   | XPE1:PE | -X2:PE  | H07 V-K 1x1. Green yellow   | Green yellow | 1      |
| PE   | XPE1:PE | 3T5:N   | H07 V-K 1x1. Green yellow   | Green yellow | 1      |
| PE   | XPE1:PE | 3U6:V-  | H07 V-K 1x1,5. Green yellow | Green yellow | 1      |
| PE   | XPE1:PE | 3A8:PE  | H07 V-K 1x1. Green yellow   | Green yellow | 1      |
| PE   | XPE1:PE | 3U6:PE  | H07 V-K 1x1,5. Green yellow | Green yellow | 1,5    |
| PE   | -X2:PE  | 3M6:PE  | H07 V-K 1x1. Green yellow   | Green yellow | 1      |
| N    | 3T5:N   | -X2:N   | H07 V-K 1x1. Blue           | Blue         | 1      |
| N    | 3T5:N   | 3M6:N   | H07 V-K 1x1. Blue           | Blue         | 1      |
| V-   | 3U6:V-  | 3A8:N   | H07 V-K 1x0,5. Dark blue    | Dark blue    | 0,5    |
| C1   | 3F1:2   | 3Q3:1   | H07 V-K 1x1,5. Black        | Black        | 1,5    |
| C2   | 3F1:4   | 3Q3:3   | H07 V-K 1x1,5. Black        | Black        | 1,5    |
| C3   | 3Q3:1   | 3Q4:1   | H07 V-K 1x1,5. Black        | Black        | 1,5    |
| C4   | 3Q3:3   | 3Q4:3   | H07 V-K 1x1,5. Black        | Black        | 1,5    |
| C5   | 3Q3:2   | 3T5:L1  | H07 V-K 1x1,5. Black        | Black        | 1,5    |
| C6   | 3Q3:4   | 3T5:L2  | H07 V-K 1x1,5. Black        | Black        | 1,5    |
| C7   | 3Q4:2   | 3U6:L1  | H07 V-K 1x1,5. Black        | Black        | 1,5    |
| C8   | 3Q4:4   | 3U6:L2  | H07 V-K 1x1,5. Black        | Black        | 1,5    |
| C9   | 3T5:L   | 3Q5:1   | H07 V-K 1x1. Black          | Black        | 1      |
| C10  | 3T5:L   | 3Q6:1   | H07 V-K 1x1. Black          | Black        | 1      |

|  |                   |           |  |              |      |
|--|-------------------|-----------|--|--------------|------|
|  | DESIGNED BY:      | ML        | 10.5.2024  | INDEX        | DATE |
|  | CHECKED:          | DK        |  | MODIFICATION | DES. |
|  | DATE OF CREATION: | 10.5.2024 |  |              |      |
|  |                   |           | Schaltplan<br>Electrical schematics<br>Schéma électriques<br><b>DOCUMENT No:</b><br>AR100152 |              |      |

|  |                                 |
|--|---------------------------------|
| <b>TYR BLOWER</b><br>Drahtliste<br>Wire list<br>Liste des fils | SHEET<br><b>16</b><br>◀◀15 17▶▶ |
|--|---------------------------------|

Software SEE V8R1

