



Project name: Control Box AE-BU11FL for TYR-Blower System

Commission: BUSCH

Manufacturing date: 2022

Type: AE-BU11FL

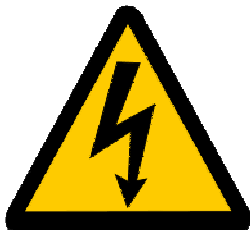
Project nr.: AR100110S

Rated voltage: 3PE AC 400/230V 50 Hz

Rated current: 25 A

Control voltage: 24 VAC

SAFETY REGULATIONS



During controller operation certain items are under dangerous voltage! Non-observance of safety instructions can result in death, serious injuries or material damage.

Only specialist personnel may carry out transport, installation and commissioning work.

The applicable valid standards as well as the national and / or company-specific accident prevention regulations are to be observed.

The following safety instructions are to be observed:

The installation, commissioning, troubleshooting as well as repair of the controller may only be carried out by qualified personnel that is familiar with the corresponding operating instructions.

Device connection and installation has to follow all the valid standards, state and local regulations. Proper grounding and conductor dimensioning as well as proper short-circuit proofing have to be ensured. These measures serve to ensure the safety of the plant and of the operating personnel.

Before carrying out safety checks, maintenance work and repair measures ensure that all the power supplies are switched off, are secured against being switched on unintentionally and are marked correspondingly.

Only test devices that are in technically perfect condition and are suitable for the respective measurement may be used to carry out measurements!

The instructions specified in the respective operating instructions are to be followed strictly! It is mandatory that hazard, warning and safety instructions are followed!

All doors and covers are to be kept closed during the controller operation. If cooling devices are installed in the controller, ensure that these systems operate trouble-free. These include the regular cleaning of the filters, in as far as they exist.

Technical Report

Electric switchboard AE-BU11FL, 11kW, 400V, 50Hz

1. General

AE-BU11FL is an indoor, metal sheet cabinet designed for control and powering of the blower unit and complies with EN 60204-1. The cabinet is totally enclosed and has following dimensions: 800x600x400 mm (HxWxL).

The switchboard consists of electric components, which ensure starting, running and safe operation of 11 kW / 400 V blower package. The switchboard is secured against short circuit by main circuit breaker – 1F1. Start and blower speed control is controlled by frequency converter (FC) -1G1. Its protection circuits protect the blower motor from over-current. It is started by auxiliary relay -4KA1. Blower cabinet fan motors -1M5 are powered by 230 VAC, 50 Hz isolation transformer -1T4. Its primary winding is protected by fuses -1FU3.3 and -1FU3.4, motor -1M5 is protected by fuses -1FU5.1 a -1FU5.2. Start is provided by auxiliary relay -4KA4. Motor of switchboard fan -1M4 is protected by fuse -1FU4 and started by auxiliary relay -4KA2. Isolation transformer -1T6 powers the control circuit of the switchboard with 24 VAC, 50 Hz. Its primary wiring is protected by fuses -1FU3.1 and 1FU3.2, control circuits are protected by fuses -2FU1.1, -2FU1.2, -2FU1.3, -2FU1.4. Logik 26-S controller -2A4, EMERGENCY STOP button -2SA5, the -5S5 switch Man and Auto and the blower speed control trimmer -5R5 are placed on the switchboards door. The main switch -1Q1 is placed on the cabinet side wall.

The electric switchboard shall be connected to the main power supply by WL01 cable in size 4x10mm². The blower motor should be connected by shielded cable WL03, YSLCY-JZ 4x10 mm². Fan motor -1M5 should be connected by WL04 YSLY-JZ 3x1 cable, air temperature sensor -3B1 by WS01 YSLY-OZ 2x0,75 cable, pressure sensor -3B2 by WS04 YSLCY-OZ 2x0,5 cable, pressure sensor -3B3 (optional) by WS05 YSLCY-OZ 2x0,5 cable, motor thermistor -6B7 by WS06 YSLY-OZ 2x0,75 cable. Cables from and into the switchboard shall be installed from the bottom of the switchboard.

ATTENTION! When working on the device, it is necessary to switch it off from the power supply by setting off the main circuit breaker. There is a voltage on input terminals even when the main switch is switched off.

2. Function description

After switching on the main switch -1Q1 and the main circuit breaker -1F1, blower is ready to start. The -5S5 switch can be set to Man and Auto. Trimmer -5R5 can be set to the required RPM. Please see the Danfoss frequency converter manual (Annex to the Technical report) to set the drive parameters. Press push START [I] button on the control unit (PLC) -2A4. The machine will start. Please note, that the Man/Auto switch is not operational when the machine is running.

It is possible to read current value of the blower discharge pressure and the air temperature on the display (PLC) -2A4. Please check the LOGIK 26-S manual to read the process values and/or set the control unit parameters.

It is possible to control the blower by remote command through NO contact via terminal connectors -X4:1, :2. The current condition of blower is reported via zero-potential contacts -X5:1 - com. conductor, -X5:2 - connected (NO) operation, -X5:3 connected (NO) blower without any failure.

When temperature or pressure exceeds the warning preset, the display starts signalling an ALARM, stating its type, and blower continues its operations. In case of a defect, i.e. when air temperature or discharge pressure level exceed the alarm level or when the current in the engine exceeds the preset level by 15%. PLC will disconnect the power supply and the blower will stop. It is possible to put blower into operation after the defect has been eliminated.

3. Basic technical parameters

Rated voltage	3PE AC 400/230V, 50Hz
Rated current	25A
Short circuit resistance.....	10kA
El. protection	IP54, after opening the cover IP20
Protection from dangerous touch.....	automatic disconnection from the source
Switchboard dimensions.....	800x600x400mm
Weight – switchboard + control panel	100kg
Design according to.....	ČSN EN 60204-1
Drawing documentation	AR100110S

4. Technical specification

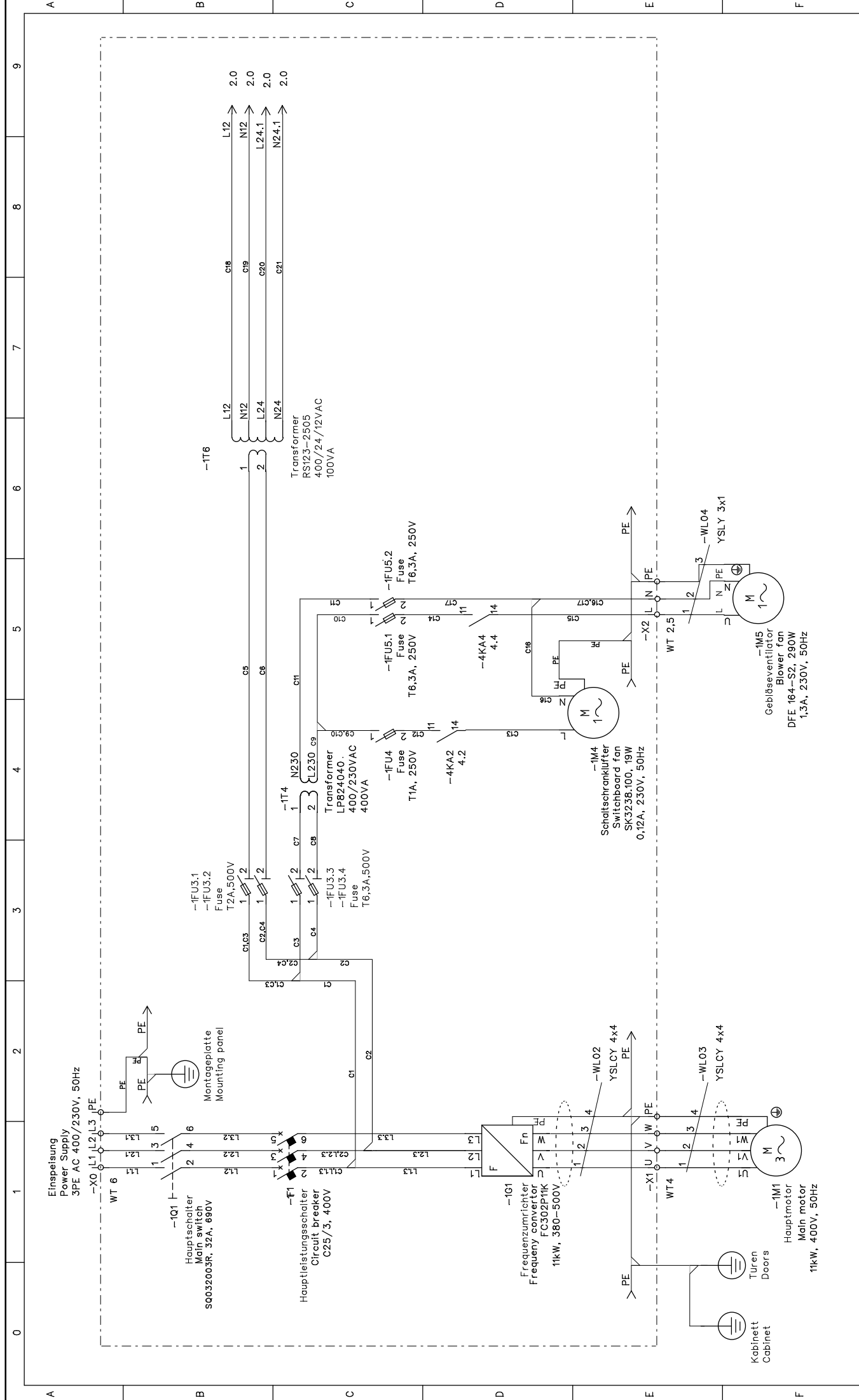
Metal sheet cabinet Rittal AX1059.100, dimensions 800x600x400mm

Item	Marking	description, type, function, manufacturer/supplier	QTY, length (m)
1.	-2A4	PLC, Logik 26-S, LogikaControl, Italy	1
2.	-3B1	Temperature sensor, MBT3270, -50/+150°C, Outlet air temperature sensor, Danfoss, outside of switchboard	1
3.	-3B2	Pressure sensor, MBS3000, -100 - 0kPa/4 - 20mA, Inlet air pressure sensor, Danfoss, outside of switchboard	1
4.	-3B3	Pressure sensor, MBS3000, 0 - 250kPa/4 - 20mA, Outlet air pressure sensor, Danfoss, outside of switchboard	1
5.	-1F1	Circuit breaker, C25/3, 25A, 400V, main circuit breaker, Schrack	1
6.	-1FU3.1,2	Fuse T2A, 500V + RSPA4, protects transf. -1T6 from short circuit, OMEGA, Elektro Bečov	2
7.	-1FU3.3,4	Fuse T6,3A, 500V + RSPA4, protects transf. -1T4 from short circuit, OMEGA, Elektro Bečov	2
8.	-1FU4	Fuse T1A, 250V + ASK2S, switchboard fan protection -1M4, OMEGA, Schrack	1
9.	-1FU5.1,2	Fuse T6,3A, 250V + ASK2S, blower fan protection -1M5, OMEGA, Schrack	2
10.	-2FU1.1,2	Fuse F3,15A,250V + fuse holder ASK2S, protects control circuits, OMEGA, Schrack	2
11.	-2FU1.3,4	Fuse T3,15A,250V + fuse holder ASK2S, protects control circuits, OMEGA, Schrack	2
12.	-1G1	Frequency converter with control panel, FC302P15K, 18,5kW, 380-500V, Danfoss	1
13.	-4KA1, -4KA2, -4KA4, -4KA5	Relay, XT484R24, 24V AC, 8A + socket, auxiliary relay for control circuits, Schrack	4
14.	-1M4	Fan, SK3238.100, 19W, 0,12A, 230V, 50Hz, switchboard cooling, Rittal	1
15.	-5R5	Trimmer, 4,7kOhm/N, 0,5W, regulation of output frequency of freq. converter	1
16.	-5S5	The switch can be set in MAN (0) or Auto (1) mode, PSMB5D0, EK Industry Adamov	1
17.	-1Q1	Switch, SQ32003R, 32A, 690V, main switch, EK Industry Adamov	1

18. -2SA5	Controller head PPFN1R4N, NC unit PL004002, EMERGENCY STOP, EK Industry	1
19. -1T4	Transformer, LP824040, 400VA, 400/230V, fan supply voltage, Schrack	1
20. -1T6	Transformer, RS123-2505, 100VA, 400/24/12V, control voltage, RS Components	1
21. -X0	Terminal box, 3x WT6 + 1x WT6 PE, switchboard power supply in, Wieland	1
22. -X1	Terminal box, 3xWT4 + 1x WT4 PE, power supply out for main motor, Wieland	1
23. -X2	Terminal box, 1x WT2,5 +1x WT2,5 N + 1x WT2,5 PE, output for blower fan supply, Wieland	1
24. -X3, -X4, -X5, -X6	Terminal box, WT 2,5 ... 8+2+3+3 pcs, sensors, external signals, Wieland	1

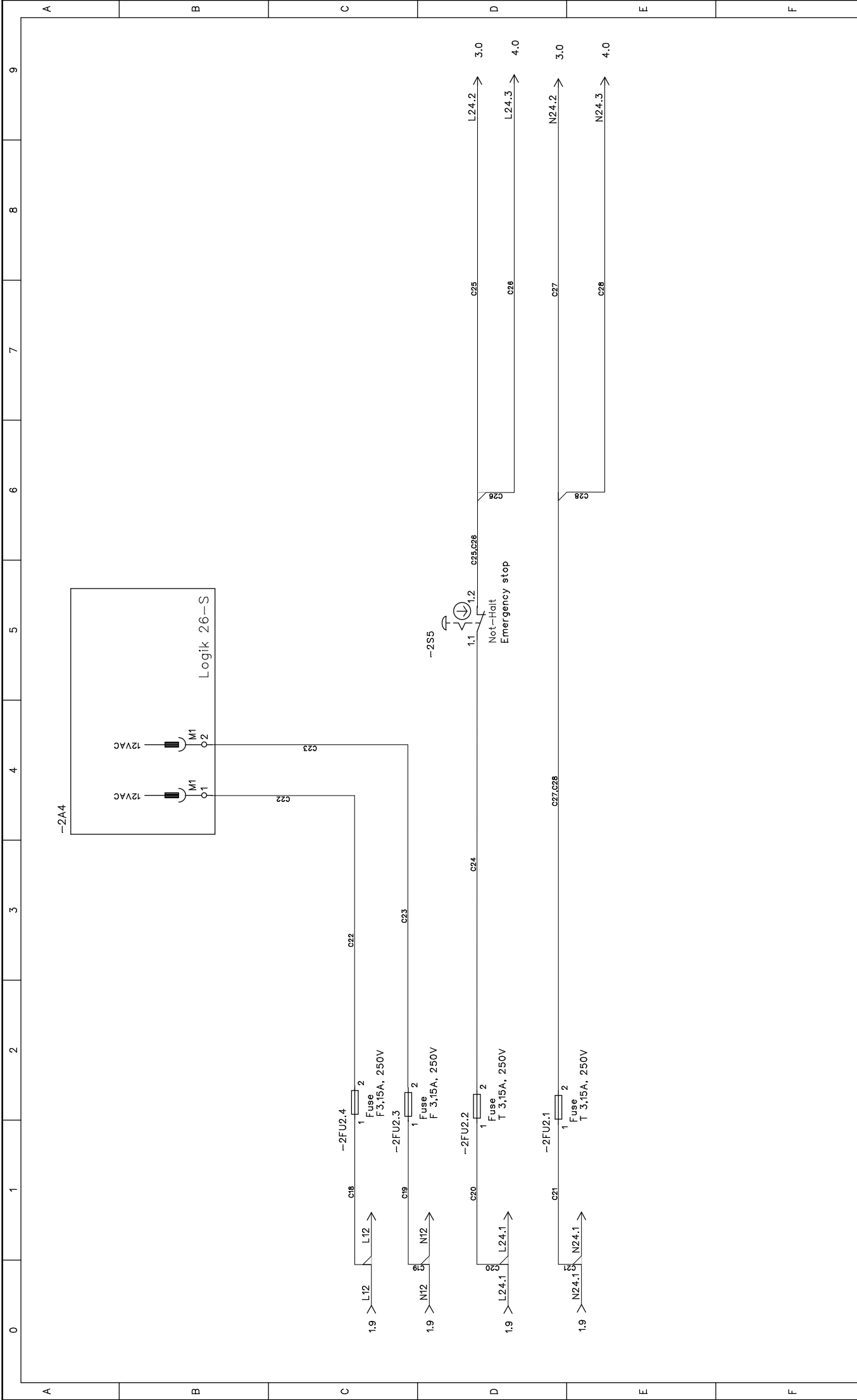
Cable leading

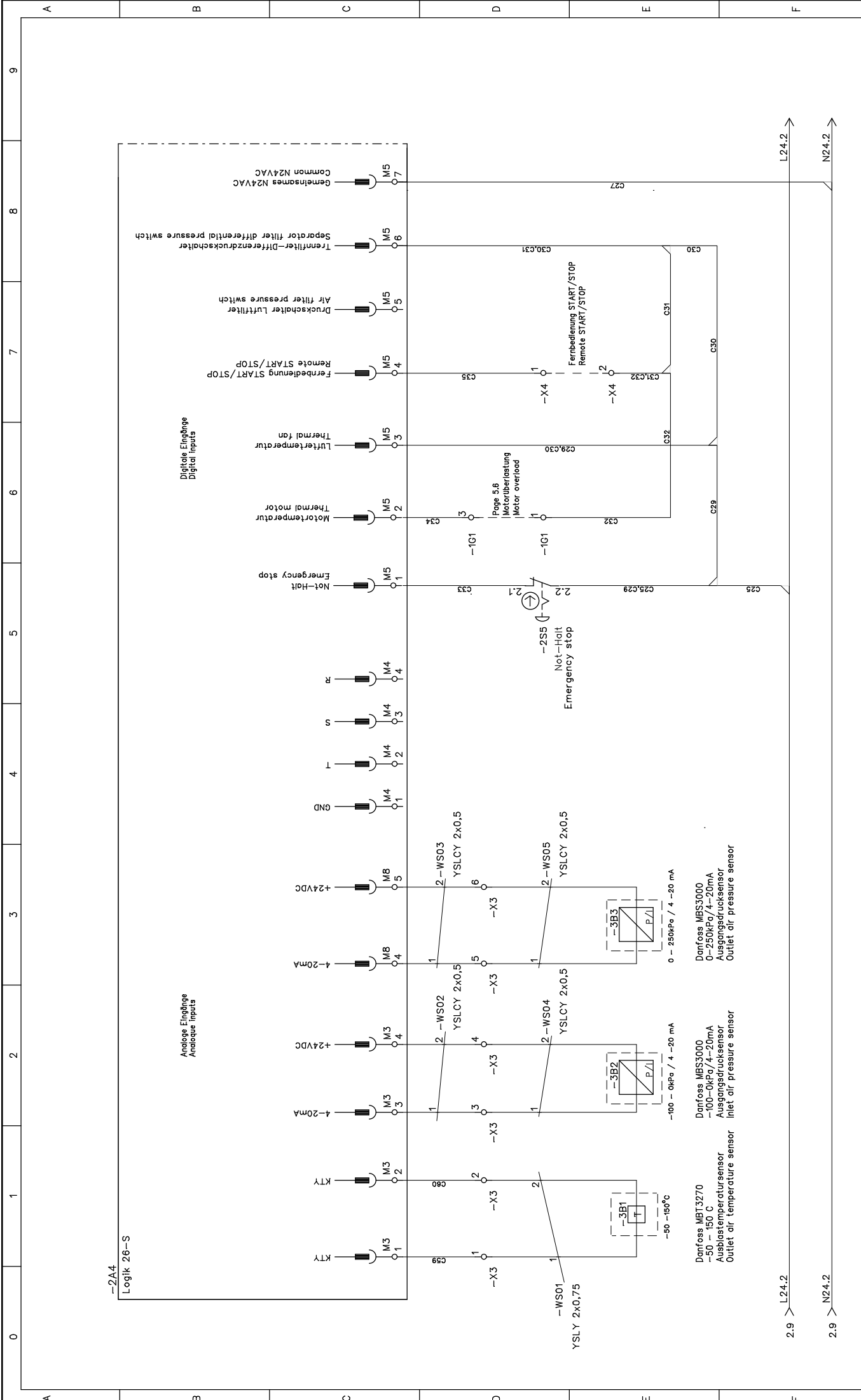
1. WL01	CYKY 4x4, supply mains of the blower	not included
2. WL02	YSLCY 4x4, current supply of mains engine –1M1, Tekaben	5
3. WL03	YSLY-JZ 3x1, current supply of fan engine –1M5, Tekaben	5
4. WS01	YSLY-OZ 2x0,75, connection temperature sensor –3B1 witch PLC -2A4, Tekaben	5
5. WS04	YSLCY 2x0,5, connection pressure sensor -3B2 witch PLC -2A4, Tekaben	5
6. WS05	YSLCY 2x0,5, connection pressure sensor –3B3 witch PLC -2A4, Tekaben	5
7. WS06	YSLY-OZ 2x0,75, connection thermistor –5B5 frequency converter Danfoss, Tekaben	5
8. WS09	YSLY-OZ 2x0,75, external control connected to, PLC -2A4	not included
9. WS10	YSLY-OZ 3x0,75, external signals connected to, PLC -2A4	not included
10. WS11	YSLYCY 2x1, external communication connected to, PLC -2A4	not included



Revision	Datum	11.12.2022	Date	11.12.2022	Kontrollkasten 11kW, 400V, 50Hz		Aktion:	Busch Vyroba	Seitenzahl:	7	Seite:	1
11.12.2022	Zeichnete	Liška	Drawing	Liška	Switchboard 11kW, 400V, 50Hz		Action:		Number of pages:		Page:	
Liška	Probiert	Liška	Tried	Liška			Function:	Hauptschaltbild	Zeichnung No.:	AR100110S		
	Gebläse	TYR	Typ	AE-BU1FL			Function:	Main circuits	Drawing No.:			
	Blower		Type									




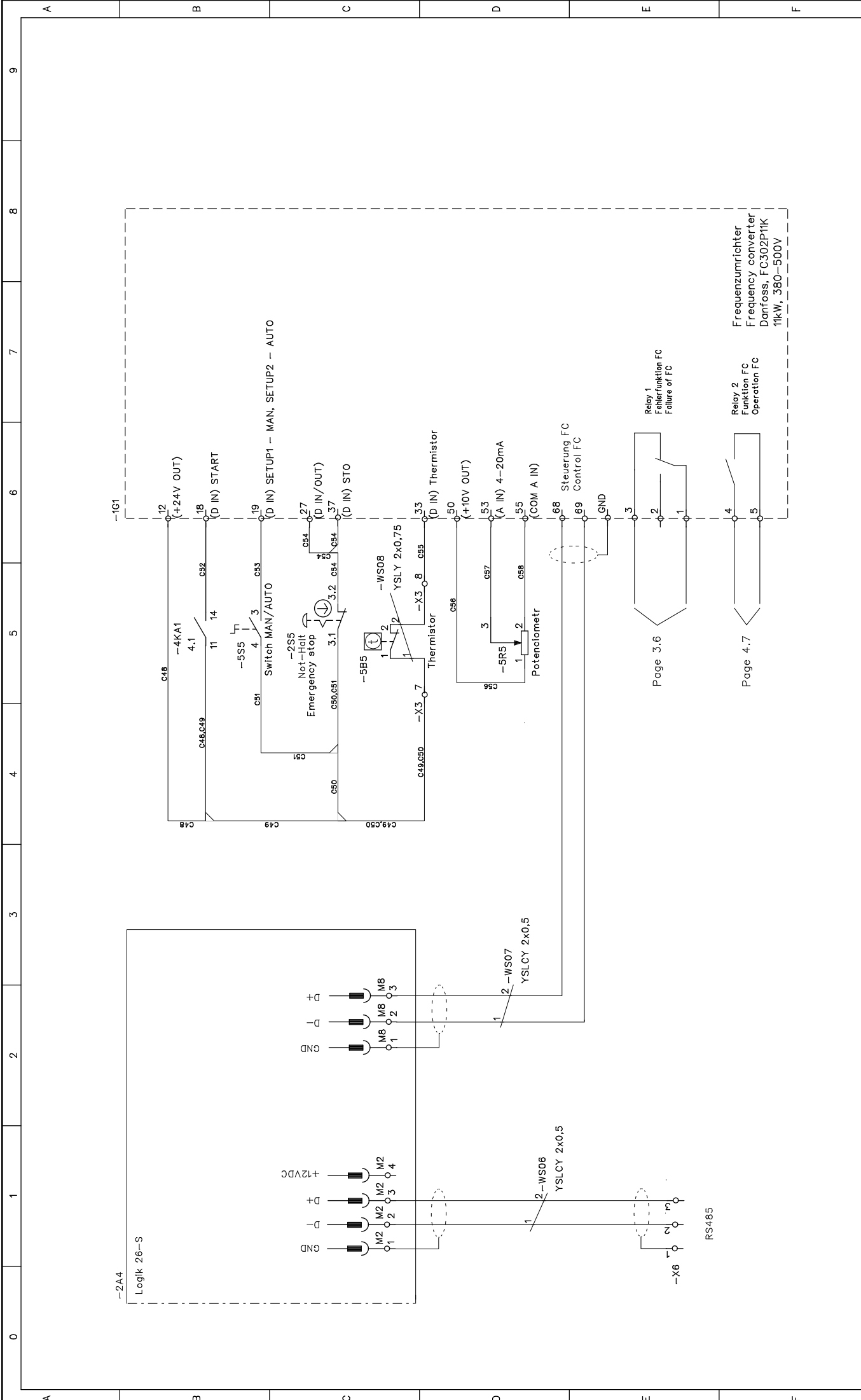




Revision	Datum	11.12.2022	Date	11.12.2022
11.12.2022	Zeichnete	Liška	Drawing	Liška
Liška	Probiert	Liška	Tried	Liška
	Gabläse	TYR	Type	AE-BU11FL
	Blower			

Kontrollkasten 11kW, 400V, 50Hz		Busch Výroba		Seitenzahl:	7	Seite:	3
Switchboard 11kW, 400V, 50Hz		Analoge und Digitale eingänge		Number of pages:		Page:	
		Analog and logic inputs		Drawing No.:		AR100110S	
				Zeichnung No.:			






Revision	Datum	11.12.2022	Date	11.12.2022	Kontrollkasten 11kW, 400V, 50Hz		Busch Vyroba		Seitezahl: 7		Seite: 5	
11.12.2022	Zeichnete	Liška	Drawing	Liška	Switchboard 11kW, 400V, 50Hz		Aktion: Action:		Number of pages:		Page:	
Liška	Probiert	Liška	Tried	Liška			Funktion: Function:		Zeichnung No.:		AR100110S	
	Gabläse Blower	TYR	Type	AE-BU11FL	Steuerung des Frequenzumrichters		Control of frequency converter		Drawing No.:			




List of Products


Function (=)	Location (+)	Product (-)	Sheet	Cell	Description	Type					
=EC	+1C1	-1F1	1	1	Circuit breaker	C25/3, 400V					
=EC	+1F1	-1M1	1	1	Main motor	11kW, 400V, 50Hz					
=EC	+1D1	-1G1	1	1	Frequeny convertor	FC302P11K					
=EC	+1B1	-1Q1	1	1	Main switch	SQ032003R, 32A, 690V					
=EC	+1C3	-1FU3.4	1	3	Fuse	T6,3A, 500V					
=EC	+1C3	-1FU3.3	1	3	Fuse	T6,3A, 500V					
=EC	+1B3	-1FU3.2	1	3	Fuse	T2A, 500V					
=EC	+1B3	-1FU3.1	1	3	Fuse	T2A, 500V					
=EC	+1C4	-1T4	1	4	Transformer	LP824040, 400/230V, 400VA					
=EC	+1C4	-1FU4	1	4	Fuse	T1A, 250V					
=EC	+1E4	-1M4	1	4	Switchboard fan	SK3238.100, 19W					
=EC	+1F5	-1M5	1	5	Blower fan	DFE 164-S2, 290W					
=EC	+1C5	-1FU5.2	1	5	Fuse	T6,3A, 250V					
=EC	+1C5	-1FU5.1	1	5	Fuse	T6,3A, 250V					
=EC	+1B6	-1T6	1	6	Transformer	RS123-2505, 400/24/12VAC, 100VA					
=EC	+2D2	-2FU2.2	2	2	Fuse	T 3,15A, 250V					
=EC	+2C2	-2FU2.4	2	2	Fuse	F3,15A, 250V					
=EC	+2C2	-2FU2.3	2	2	Fuse	F 3,15A, 250V					
=EC	+2D2	-2FU2.1	2	2	Fuse	T 3,15A, 250V					
=EC	+2B4	-2A4	2	4	Logik 26-S	Logik 26-S					
=EC	+2D5	-2S5	2	5	Emergency stop	PPFNIR4N					
=EC	+3E1	-3B1	3	1	Temperature sensor	KTY					
=EC	+3E2	-3B2	3	2	Pressure sensor	4-20mA					
=EC	+3E3	-3B3	3	3	Pressure sensor	4-20mA					
=EC	+3D5	-2S5	3	5	Emergency stop	PPFNIR4N					
=EC	+4E1	-4KA1	4	1	Relay	XT484R24					
=EC	+4E3	-4KA2	4	2	Relay	XT484R24					
=EC	+4E4	-4KA4	4	4	Relay	XT484R24					
=EC	+4E5	-4KA5	4	5	Relay	XT484R24					
=EC	+5C5	-2S5	5	5	Emergency stop	PPFNIR4N					
<div></div> <div>Gebläse TYR Blower TYR</div>					Kontrollkasten 11kW, 400V, 50Hz Switchboard 11kW, 400V, 50Hz		Aktion: Action:	Busch Výroba Type:	AE-BU11FL Typ:	Date: 11.12.2022	
					Funktion: Function:		List of Products	Zeichnung No.: Drawing No.:	AR100110S	Seite: Page:	1

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List of Terminals: -2A4

Function (=)	Location (+)	Product (-)	Terminal	Type	Sheet	Cell
=EC	+2B4	-2A4:M1	M1	+12VAC	2	4
=EC	+2B4	-2A4:M1	M1	-12VAC	2	4
=EC	+5C1	-2A4:M2	M2	GND	5	1
=EC	+5C1	-2A4:M2	M2	D-	5	1
=EC	+5C1	-2A4:M2	M2	D+	5	1
=EC	+5C1	-2A4:M2	M2	+12VDC	5	1
=EC	+3C1	-2A4:M3	M3	KTY	3	1
=EC	+3C1	-2A4:M3	M3	KTY	3	1
=EC	+3C2	-2A4:M3	M3	4-20mA	3	2
=EC	+3C2	-2A4:M3	M3	+24VDC	3	2
=EC	+3C3	-2A4:M3	M8	4-20mA	3	3
=EC	+3C3	-2A4:M3	M8	+24VDC	3	3
=EC	+3C4	-2A4:M4	M4	GND	3	4
=EC	+3C4	-2A4:M4	M4	T	3	4
=EC	+3C4	-2A4:M4	M4	S	3	4
=EC	+3C5	-2A4:M4	M4	R	3	5
=EC	+2C5	-2A4:M5	M5	Emergency stop	3	5
=EC	+3C6	-2A4:M5	M5	Thermal motor	3	6
=EC	+3C6	-2A4:M5	M5	Thermal fan	3	6
=EC	+3C7	-2A4:M5	M5	Remote START/STOP	3	7
=EC	+3C7	-2A4:M5	M5	Air filter pressure switch	3	7
=EC	+3C8	-2A4:M5	M5	Separator filter differential pressure switch	3	8
=EC	+3C8	-2A4:M5	M5	Common N24VAC	3	8
=EC	+4C1	-2A4:M6	M6	Main	4	1
=EC	+4C1	-2A4:M6	M6	C-out	4	1
=EC	+4C2	-2A4:M6	M6	Delta	4	2
=EC	+4C3	-2A4:M6	M6	Solenoid valve	4	3
=EC	+4C3	-2A4:M6	M6	Star	4	3
=EC	+4C4	-2A4:M6	M6	Fan contactor	4	4
=EC	+4C5	-2A4:M6	M6	Alarm	4	5
	Gebläse TYR Blower TYR	Kontrollkasten 11kW, 400V, 50Hz Switchboard 11kW, 400V, 50Hz	Aktion: Busch Výroba		Typ: AE-BU11FL	Date: 13.12.2022
			Funktion: List of Terminals			
			Zeichnung No.: AR100110S		Seite: 4	

Wire list

Wire list					
NO	From	To	Type	Colour	Square
L1.1	=EC+1A1-X0:L1	=EC+1B1-1Q1:1	H07 V-K 1x4. Black	BK	4
L2.1	=EC+1A1-X0:L2	=EC+1B1-1Q1:3	H07 V-K 1x4. Black	BK	4
L3.1	=EC+1A1-X0:L3	=EC+1B1-1Q1:5	H07 V-K 1x4. Black	BK	4
L1.2	=EC+1B1-1Q1:2	=EC+1C1-1F1:1	H07 V-K 1x4. Black	BK	4
L2.2	=EC+1B1-1Q1:4	=EC+1C1-1F1:3	H07 V-K 1x4. Black	BK	4
L3.2	=EC+1B1-1Q1:6	=EC+1C1-1F1:5	H07 V-K 1x4. Black	BK	4
L1.3	=EC+1C1-1F1:2	=EC+1D1-1G1:L1	H07 V-K 1x4. Black	Bk	4
L2.3	=EC+1C1-1F1:4	=EC+1D1-1G1:L2	H07 V-K 1x4. Black	Bk	4
L3.3	=EC+1C1-1F1:6	=EC+1D1-1G1:L3	H07 V-K 1x4. Black	Bk	4
PE	=EC+1A2-X0:PE	=EC+1A2PE	H07 V-K 1x4. G/Y	GY	4
PE	=EC+1E1PE	=EC+1E1-X1:PE	H07 V-K 1x4. G/Y	GY	4
PE	=EC+1E5PE	=EC+1E4-1M4:PE	H05 V-K 1x1. G/Y	GY	1
PE	=EC+1E5PE	=EC+1E5-X2:PE	H05 V-K 1x1. G/Y	GY	1
C1	=EC+1C1-1F1:2	=EC+1B3-1FU3.1:1	H07 V-K 1x1.5. Black	Bk	1,5
C2	=EC+1C1-1F1:4	=EC+1B3-1FU3.2:1	H07 V-K 1x1.5. Black	BK	1,5
C3	=EC+1B3-1FU3.1:1	=EC+1C3-1FU3.3:1	H07 V-K 1x1.5. Black	BK	1,5
C4	=EC+1C3-1FU3.4:1	=EC+1B3-1FU3.2:1	H07 V-K 1x1.5. Black	BK	1,5
C5	=EC+1B3-1FU3.1:2	=EC+1B6-1T6:1	H07 V-K 1x1.5. Black	Bk	1,5
C6	=EC+1B3-1FU3.2:2	=EC+1B6-1T6:2	H07 V-K 1x1.5. Black	BK	1,5
C7	=EC+1C3-1FU3.3:2	=EC+1C4-1T4:1	H07 V-K 1x1.5. Black	BK	1,5
C8	=EC+1C3-1FU3.4:2	=EC+1C4-1T4:2	H07 V-K 1x1.5. Black	BK	1,5
C9	=EC+1C4-1T4:L230	=EC+1C4-1FU4:1	H05 V-K 1x1. Black	BK	1
C10	=EC+1C4-1FU4:1	=EC+1C5-1FU5.1:1	H05 V-K 1x1. Black	BK	1
C11	=EC+1C4-1T4:N230	=EC+1C5-1FU5.2:1	H05 V-K 1x1. Blue	BU	1
C12	=EC+1C4-1FU4:2	=EC+4E3-4KA2:11	H05 V-K 1x1. Black	BK	1
C13	=EC+4E3-4KA2:14	=EC+1E4-1M4:L	H05 V-K 1x1. Black	BK	1
C14	=EC+1C5-1FU5.1:2	=EC+4E4-4KA4:11	H05 V-K 1x1. Black	BK	1
C15	=EC+4E4-4KA4:14	=EC+1E5-X2:L	H05 V-K 1x1. Black	BK	1
C16	=EC+1C5-1FU5.2:2	=EC+1E5-X2:N	H05 V-K 1x0.5. Blue	BU	1
C17	=EC+1E5-X2:N	=EC+1E4-1M4:N	H05 V-K 1x0.5. Blue	BU	1
	Gebläse TYR Blower TYR	Kontrollkasten 11kW, 400V, 50Hz Switchboard 11kW, 400V, 50Hz	Aktion:	Busch Výroba	Typ: AE-BU11FL Date: 13.12.2022
			Funktion:	Wire list	
			Zeichnung No.: AR100110S Drawing No.:		Seite: 1 Page: 1

Wire list

NO	From	To	Type	Colour	Square	
C18	=EC+L12	=EC+2C2-2FU2.4	H05 V-K 1x0,5. Red	R	0,5	
C19	=EC+N12	=EC+2C2-2FU2.3	H05 V-K 1x0,5. Red	R	0,5	
C20	=EC+L24.1	=EC+2D2-2FU2.2	H05 V-K 1x0,5. Red	R	0,5	
C21	=EC+N24.1	=EC+2D2-2FU2.1	H05 V-K 1x0,5. Red	R	0,5	
C22	=EC+2C2-2FU2.4	=EC+2B4-2A4:M1	H05 V-K 1x0,5. Red	R	0,5	
C23	=EC+2C2-2FU2.3	=EC+2B4-2A4:M1	H05 V-K 1x0,5. Red	R	0,5	
C24	=EC+2D2-2FU2.2	=EC+2D5-2S5:1.1	H05 V-K 1x0,5. Red	R	0,5	
C25	=EC+3D5-2S5:2.2	=EC+L24.2	H05 V-K 1x0,5. Red	R	0,5	
C26	=EC+L24.3	=EC+4C1-2A4:M6	H05 V-K 1x0,5. Red	R	0,5	
C27	=EC+N24.2	=EC+3C8-2A4:M5	H05 V-K 1x0,5. Red	R	0,5	
C28	=EC+N24.3	=EC+4E1-4KA1:A2	H05 V-K 1x0,5. Red	R	0,5	
C29	=EC+3D5-2S5:2.2	=EC+3C6-2A4:M5	H05 V-K 1x0,5. Red	R	0,5	
C30	=EC+3C6-2A4:M5	=EC+3C8-2A4:M5	H05 V-K 1x0,5. Red	R	0,5	
C31	=EC+3C8-2A4:M5	=EC+3E7-X4:2	H05 V-K 1x0,5. Red	R	0,5	
C32	=EC+3E7-X4:2	=EC+3D6-1G1:1	H05 V-K 1x0,5. Red	R	0,5	
C33	=EC+3D5-2S5:2.1	=EC+2C5-2A4:M5	H05 V-K 1x0,5. Red	R	0,5	
C34	=EC+3D6-1G1:3	=EC+3C6-2A4:M5	H05 V-K 1x0,5. Red	R	0,5	
C35	=EC+3D7-X4:1	=EC+3C7-2A4:M5	H05 V-K 1x0,5. Red	R	0,5	
C36	=EC+4E1-4KA1:A2	=EC+4E3-4KA2:A2	H05 V-K 1x0,5. Red	R	0,5	
C37	=EC+4E3-4KA2:A2	=EC+4E4-4KA4:A2	H05 V-K 1x0,5. Red	R	0,5	
C38	=EC+4E4-4KA4:A2	=EC+4E5-4KA5:A2	H05 V-K 1x0,5. Red	R	0,5	
C39	=EC+4C1-2A4:M6	=EC+4E1-4KA1:A1	H05 V-K 1x0,5. Red	R	0,5	
C40	=EC+4E1-4KA1:A1	=EC+4E3-4KA2:A1	H05 V-K 1x0,5. Red	R	0,5	
C41	=EC+4C4-2A4:M6	=EC+4E4-4KA4:A1	H05 V-K 1x0,5. Red	R	0,5	
C42	=EC+4C5-2A4:M6	=EC+4E5-4KA5:A1	H05 V-K 1x0,5. Red	R	0,5	
C43	=EC+4E7-X5:1	=EC+4E5-4KA5:11	H05 V-K 1x0,5. Orange	OR	0,5	
C44	=EC+4E5-4KA5:11	=EC+4D7-1G1:4	H05 V-K 1x0,5. Orange	OR	0,5	
C45	=EC+4D7-1G1:5	=EC+4E1-4KA1:21	H05 V-K 1x0,5. Orange	OR	0,5	
C46	=EC+4E1-4KA1:24	=EC+4E7-X5:2	H05 V-K 1x0,5. Orange	OR	0,5	
C47	=EC+4E5-4KA5:12	=EC+4E8-X5:3	H05 V-K 1x0,5. Orange	OR	0,5	
	Gebläse TYR Blower TYR	Kontrollkasten 11kW, 400V, 50Hz Switchboard 11kW, 400V, 50Hz	Aktion:	Busch Výroba	Typ: AE-BU11FL	Date: 13.12.2022
			Action:			
			Function:	Wire list	Zeichnung No.: AR100110S	Seite: 2

